

**Product name: Polyethylene 08454N High Density**

**Issue Date: 07/27/2015**

**Print Date: 10/18/2015**

Sadara Chemical Company encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. PRODUCT AND COMPANY IDENTIFICATION

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**Product name:** Polyethylene 08454N High Density

**Recommended use of the chemical and restrictions on use**

**Identified uses:** A polyethylene plastic - For industrial conversion as a raw material for manufacture of articles or goods.

**COMPANY IDENTIFICATION**

SADARA CHEMICAL COMPANY  
P.O. BOX 11811  
JUBAIL INDUSTRIAL CITY 31961  
KINGDOM OF SAUDI ARABIA

**Customer Information Number:**

+966 13 345 8888

[cig@sadara.com](mailto:cig@sadara.com)

**EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** +966 13 345 7222

**Local Emergency Contact:** +966 13 345 7222

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## 2. HAZARDS IDENTIFICATION

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**Hazard classification**

Not classified as hazardous according to regulatory criteria.

**Other hazards**

no data available

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## 3. COMPOSITION/INFORMATION ON INGREDIENTS

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This product is a mixture.

CASRN / EC-No. / Index-No.	Concentration	Component	Classification
CASRN 26221-73-8 EC-No. Polymer Index-No. -	> 99.0 %	Ethylene-1-octene copolymer	Not classified

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#### 4. FIRST AID MEASURES

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##### Description of first aid measures

**General advice:** First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Wash off with plenty of water. Seek first aid or medical attention as needed. If molten material comes in contact with the skin, do not apply ice but cool under ice water or running stream of water. DO NOT attempt to remove the material from skin. Removal could result in severe tissue damage. Seek medical attention immediately. Suitable emergency safety shower facility should be immediately available.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** If swallowed, seek medical attention. May cause gastrointestinal blockage. Do not give laxatives. Do not induce vomiting unless directed to do so by medical personnel.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

##### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** If burn is present, treat as any thermal burn, after decontamination. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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#### 5. FIREFIGHTING MEASURES

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**Suitable extinguishing media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam.

**Unsuitable extinguishing media:** None known.

**Special hazards arising from the substance or mixture**

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

**Unusual Fire and Explosion Hazards:** Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, do not permit dust to accumulate. Dense smoke is emitted when burned without sufficient oxygen.

**Advice for firefighters**

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. If material is molten, do not apply direct waterstream. Use fine water spray or foam. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

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## **6. ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures:** Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Contain spilled material if possible. Sweep up. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

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## **7. HANDLING AND STORAGE**

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**Precautions for safe handling:** Use with adequate ventilation. No smoking, open flames or sources of ignition in handling and storage area. Good housekeeping and controlling of dusts are necessary for safe handling of product. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge. When appropriate, unique handling information for containers can be found on the product label. Workers should be protected from the possibility of contact with molten resin. Do not get molten material in eyes, on skin or clothing. Avoid breathing process fumes. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

**Conditions for safe storage:** Store in accordance with good manufacturing practices. Store indoors. Store in a cool, dry place. Store away from direct sunlight or ultraviolet light.

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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### Control parameters

Exposure limits are listed below, if they exist.  
None established

### Exposure controls

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

### Individual protection measures

**Eye/face protection:** Use safety glasses (with side shields). Safety glasses (with side shields) should be consistent with EN 166 or equivalent. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent. If exposure causes eye discomfort, use a full-face respirator.

### Skin protection

**Hand protection:** Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized. Use gloves to protect from mechanical injury. Selection of gloves will depend on the task. Use gloves with insulation for thermal protection (EN 407), when needed.

**Other protection:** No precautions other than clean body-covering clothing should be needed.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. Use an approved air-purifying respirator when vapors are generated at increased temperatures or when dust or mist is present.

Use the following CE approved air-purifying respirator: When dust/mist are present use a/an Particulate filter, type P2. When combinations of vapors, acids, or dusts/mists are present use a/an Organic vapor cartridge with a particulate pre-filter, type AP2.

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### Appearance

Physical state	pellets
Color	translucent
Odor	odourless
Odor Threshold	No test data available
pH	Not applicable
Melting point/range	< 150 °C Supplier Varies
Freezing point	Not applicable
Boiling point (760 mmHg)	Not applicable
Flash point	closed cup Not applicable

Evaporation Rate (Butyl Acetate = 1)	Not applicable
Flammability (solid, gas)	No
Lower explosion limit	Not applicable
Upper explosion limit	Not applicable
Vapor Pressure	Not applicable
Relative Vapor Density (air = 1)	Not applicable
Relative Density (water = 1)	0.83 - 0.97 <i>Supplier</i>
Water solubility	Negligible
Partition coefficient: n-octanol/water	no data available
Auto-ignition temperature	No test data available
Decomposition temperature	No test data available
Kinematic Viscosity	Not applicable
Explosive properties	Not explosive
Oxidizing properties	no data available
Molecular weight	No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** no data available

**Chemical stability:** Stable.

**Possibility of hazardous reactions:** Polymerization will not occur.

**Conditions to avoid:** Exposure to elevated temperatures can cause product to decompose.

**Incompatible materials:** None known.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials. Processing may release fumes and other decomposition products. At temperatures exceeding melt temperatures, polymer fragments can be released. Fumes can be irritating. Decomposition products can include and are not limited to: Aldehydes. Alcohols. Organic acids. Decomposition products can include trace amounts of: Hydrocarbons.

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information on this product or its components appear in this section when such data is available.*

### Acute toxicity

#### Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. May cause choking if swallowed.

Single dose oral LD50 has not been determined.

Typical for this family of materials.  
LD50. Rat. > 5,000 mg/kg Estimated.

**Acute dermal toxicity**

No adverse effects anticipated by skin absorption.

The dermal LD50 has not been determined.

Typical for this family of materials.  
LD50. Rabbit. > 2,000 mg/kg Estimated.

**Acute inhalation toxicity**

No adverse effects are anticipated from single exposure to dust. Vapors released during thermal processing may cause respiratory irritation.

The LC50 has not been determined..

**Skin corrosion/irritation**

Prolonged contact is essentially nonirritating to skin.

Mechanical injury only.

Under normal processing conditions, material is heated to elevated temperatures; contact with the material may cause thermal burns.

**Serious eye damage/eye irritation**

Solid or dust may cause irritation or corneal injury due to mechanical action.

Elevated temperatures may generate vapor levels sufficient to cause eye irritation. Effects may include discomfort and redness.

**Sensitization**

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Additives are encapsulated in the product and are not expected to be released under normal processing conditions or foreseeable emergency.

**Carcinogenicity**

No relevant data found.

**Teratogenicity**

No relevant data found.

**Reproductive toxicity**

No relevant data found.

**Mutagenicity**

No relevant data found.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

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**12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information on this product or its components appear in this section when such data is available.*

**Toxicity**

**Acute toxicity to fish**

Not expected to be acutely toxic, but material in pellet or bead form may mechanically cause adverse effects if ingested by waterfowl or aquatic life.

**Persistence and degradability**

**Biodegradability:** This water-insoluble polymeric solid is expected to be inert in the environment. Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

**Bioaccumulative potential**

**Bioaccumulation:** No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

**Mobility in soil**

In the terrestrial environment, material is expected to remain in the soil.  
In the aquatic environment, material is expected to float.

**Results of PBT and vPvB assessment**

This mixture has not been assessed for persistence, bioaccumulation and toxicity (PBT).

**Other adverse effects**

No relevant data found.

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**13. DISPOSAL CONSIDERATIONS**

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**Disposal methods:**

For uncontaminated material the disposal options include mechanical and chemical recycling or energy recovery. In some countries landfill is also allowed. For contaminated material the options remain the same, although additional evaluation is required. For all countries the disposal methods must be in compliance with national and provincial laws and any municipal or local by-laws. All disposal methods must be in compliance with the EU framework Directives 2008/98/EC and their subsequent adaptations, as implemented in National Laws and Regulations, as well as EU Directives dealing with priority waste streams. Transboundary shipment of wastes must be in compliance with Regulation (EC) No 1013/2006 and subsequent modifications.

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**14. TRANSPORT INFORMATION**

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**Classification for ROAD and Rail transport:**

Not regulated for transport

**Classification for SEA transport (IMO-IMDG):**

Not regulated for transport

**Transport in bulk  
according to Annex I or II  
of MARPOL 73/78 and the  
IBC or IGC Code**

Consult IMO regulations before transporting ocean bulk

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## **15. REGULATORY INFORMATION**

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**Label**

Classification and labeling have been performed according to regulations.

**Hazard symbol and Indication of danger**

Not classified as hazardous according to regulatory criteria.

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## **16. OTHER INFORMATION**

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**Revision**

Identification Number: 1849 / S100 / Issue Date: 07/27/2015 / Version: 1.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

**Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal reference within our company.

Sadara Chemical Company urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to

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